

CELL :- A215	CELL NAME:- Drum change	MACHINE / STAGE :- Press	OPERATION : Pressing
--------------	-------------------------	--------------------------	----------------------

**KAIZEN THEME** -To avoid A 215 Drum change Pin Damage

**IDEA :-** Fixture to be modified.

**WIDELY/DEEPLY:-**

**COUNTERMEASURE:-**1) Fixture to be modified. 2) Currently marking on fixture to locate part in correct direction 3) work instruction displayed .

<b>BENCHMARK</b>	4 No.
<b>TARGET</b>	0 No.
<b>KAIZEN START</b>	28.01.2015
<b>KAIZEN FINISH</b>	

**PROBLEM / PRESENT STATUS** - A 215 Drum change Pin Damage



**TEAM MEMBERS :-**  
Ganesh Padwalkar ,vijay walunj,  
Someshwar Salunke.

**BENEFITS :-**

1. Prevent Re-occurrence of Customer Complaint.
2. Reduce COPQ.

**KAIZEN SUSTENANCE**

**BEFORE**

**AFTER**

**WHAT TO DO-** NA  
**HOW TO DO:** NA  
**FREQUENCY :** NA

**WHY - WHY ANALYSIS :-**

**Why 1** – A 215 Drum change Pin Damage

**Why 2** – Pressing Done at the edge of Pin.

**Why 3** – Part not Locate on its Location.

**Why 4** – No standard pin pressing fixture

**RESULT :-**

**ROOT CAUSE-** No standard pin pressing fixture

**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
-----	-----	-----

**REGISTRATION NO. & DATE:- 28.01.2015**

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

**REGISTERED BY :- Ganesh Padwalkar**

**MANAGER'S SIGN :- Sunil kinkar**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
---				-----